

**GMA-D - 4 stations with automatic loader and unloader**

For the production of drainage bags in calendered PVC film

**Composition**

- High frequency welding press pneumatically operated
- High frequency generator built inside the press frame
- Turntable with 4 working stations with adjustable rotating speed
- Liquid circulation refrigerating unit
- Nr. 1 automatic loader for 2 PVC reels
- Nr. 1 automatic unloader
- Control panel with PLC and touch screen

**Technical characteristics**

Welding press maximum closing force (adjustable):	1600 kg
Welding press electrode-holder plate dimension:	700x800 mm
Turntable working stations dimension:	700x800 mm
Output power of the generator:	20 kW
Feeding voltage (on demand other voltages):	400 V (+/- 5%) – 3 PHASES + EARTH - 50 Hz