

## **GMA-D - 12 stations**



For the production of components for PVC film soundproof earmuffs



### Composition

- High frequency welding press pneumatically operated (alternatively hydraulic)
- High frequency generator built inside the press frame
- 12 working stations turntable with adjustable rotation speed
- Nr. 1 automatic loader for PVC reels
- PVC foil thermoforming station
- Nr. 1 automatic loader for pre-cut foam elements
- Production line for PVC supplementary insert with glycerine
- Automatic selection and loading station of the stiff PVC insert
- Finished pieces automatic scrapping and unloading station
- Liquid circulation refrigerating unit
- Control panel with PLC and touch screen

### Technical characteristics

Reels maximum diameter:	400 mm
Reels maximum width:	550 mm
Press maximum closing force:	1200 kg
Press lower and upper plate dimension:	450x550 mm
Output power of the generator:	12 kW
Feeding voltage (other voltages on demand):	400 V (+/- 5%) – 3 PHASES + EARTH - 50 Hz