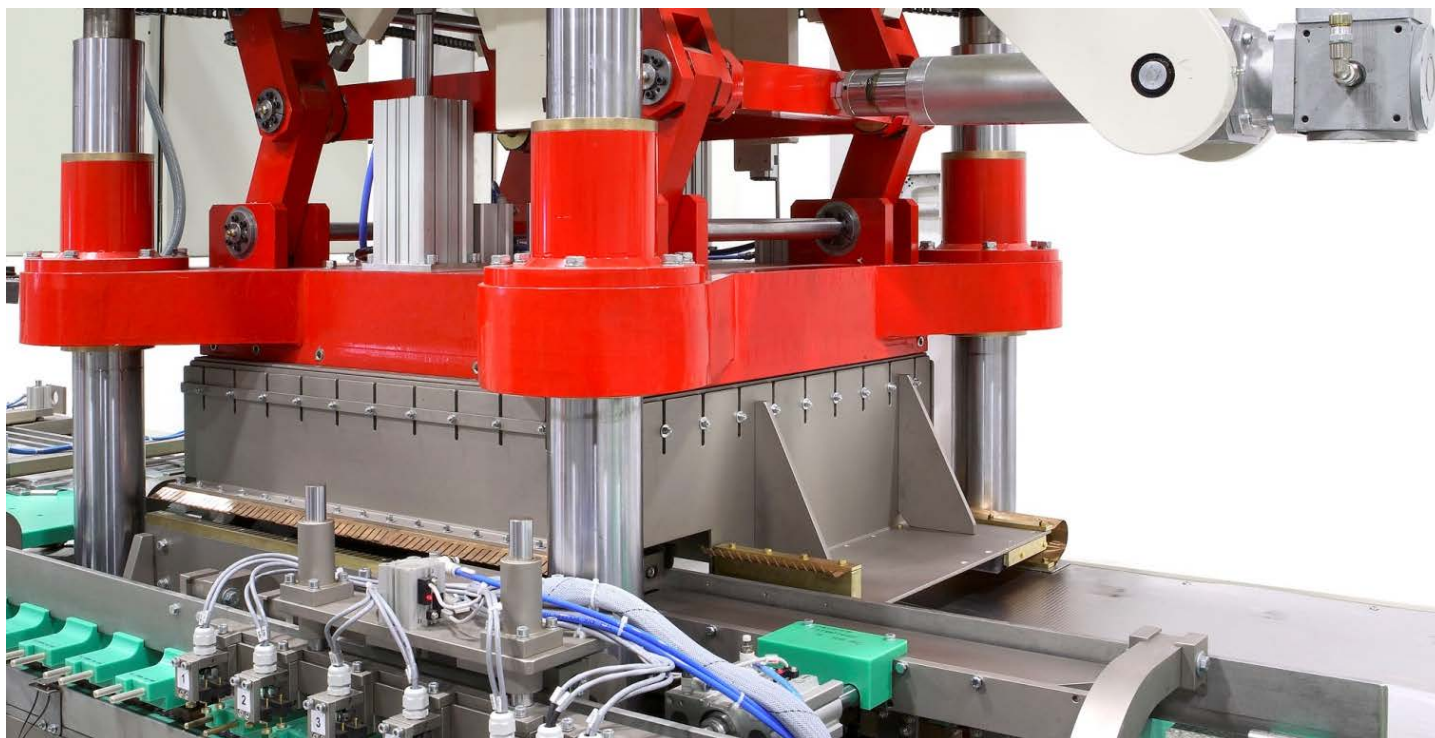


IVB model



For the production of solution bags in PVC film



Composition

- Reel-holder for reels of tubular film
- Hot printing station (optional)
- Unwinding, cutting and insertion
- Automatic system of unwinding, cutting and insertion of the tubes (or loading of pre-cut tubes with a vibration selection system)
- High frequency welding press with 4 columns operated with servo-motor
- High frequency generator built in separate cabinet
- Mechanical chain of mandrels handling
- Indexing unit through chain of mandrels handling + mobile clamp operated by a “Brushless” motor
- Scraps automatic removal unit
- Control panel with PLC and touch screen

Technical Characteristics

Reels maximum diameter:	400 mm
Reels maximum width:	450 mm
Press maximum closing force:	3000 kg
Pressa upper plate dimension:	450x700 mm
Indexing unit forward (fixed):	682 mm (other sizes on demand)
Output power of the generator:	15 kW / 20 kW / 25 kW
Feeding voltage (other voltages on demand):	400 V (+/- 5%) – 3 PHASES + EARTH - 50 Hz